





2141 ICON Way, Suite 100, Vacaville, CA 95688 - Tel: 707.564.4000 – www.iconaircraft.com

## SERVICE LETTER

SL-072224-A

### INSTRUCTIONS:

1. Clean region around and over canopy latch screw heads using isopropyl alcohol.
2. Mix and apply A-85 sealant per manufacturer's instructions to the screw head and adjacent surfaces of the Center Wing Skin. Sealant application must completely encompass the screw head and adjacent surface with no imperfections to prevent water ingress into cockpit. The sealant application should be smooth, round in shape, no larger than .50 diameter, with a .10 maximum height.
3. Allow 2 hours for adhesive to reach full cure.
4. With one person inside the cockpit, pour water (approx. 1 gallon) over the closed and locked canopy. Verify no leaks can be seen from inside the cockpit.



*Figure 1. Sealant Applied Over Screw Heads*

### **If applicable, make the following logbook entry:**

“The instructions of Service Letter SL-072224-A (Canopy Latch Leak Mitigation) have been complied with (ref. FAA Exemption 10829C)”.



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If you have questions, comments, or concerns about this Service Letter and/or if you are no longer owner/operator of this aircraft, please forward this information to the present owner/operator and notify ICON Aircraft at:

ICON Aircraft  
2141 ICON Way, Suite 100  
Vacaville, CA 95688  
(707) 564-4000

[support@iconaircraft.com](mailto:support@iconaircraft.com)

Please include the aircraft registration number, serial number, your name, and if known the contact information of the new owner/operator.